LASER PRINTER CX635ADWE

According to ISO 14025





Lexmark's innovative imaging solutions and technologies help customers worldwide print, secure and manage information with ease, efficiency and unmatched value. Lexmark simplifies the complex intersection of digital and printed information.

As part of the commitment to our customers, Lexmark performs Life Cycle Analysis on our products. The results of the LCA analysis continues to assist Lexmark in reducing the environmental impact of the hardware, software and services offered to our customers.

With exceptional performance and secure design, the CX635adwe Multifunction printer (copy/scan/print/fax) delivers enhanced productivity up to 42 ppm* on letter paper and toner yields up to 20,000 pages mono**, and up to 11,700 pages color**.





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This declaration is an environmental product declaration (EPD) in accordance with ISO 14025. EPDs rely on Life Cycle Assessment (LCA) to provide information on a number of environmental impacts of products over their life cycle. Exclusions: EPDs do not indicate that any environmental or social performance benchmarks are met, and there may be impacts that they do not encompass. LCAs do not typically address the site-specific environmental impacts of raw material extraction, nor are they meant to assess human health toxicity.



EPDs can complement but cannot replace tools and certifications that are designed to address these impacts and/or set performance thresholds — e.g. Type 1 certifications, health assessments and declarations, environmental impact assessments, etc. Accuracy of Results: EPDs regularly rely on estimations of impacts, and the level of accuracy in estimation of effect differs for any particular product line and reported impact. Comparability: EPDs are not comparative assertions and are either not comparable or have limited comparability when they cover different life cycle stages, are based on different product category rules or ar missing relevant environmental impacts. EPDs from different programs may not be comparable.

PROGRAM OPERATOR	UL Environment			
DECLARATION HOLDER	Lexmark			
DECLARATION NUMBER	4790837277.104.1			
DECLARED PRODUCT	Laser Printer CX635adwe			
REFERENCE PCR	ULE (2018) Product Category Rules for preparing an environmental product declaration (EPD) for printers and multi-function printing units (v2.0). UL Environment			
DATE OF ISSUE	August 1, 2023			
PERIOD OF VALIDITY	5 Years			
	Product definition			
	Information about basic material and	d the material's origin		
CONTENTS OF THE	Description of the product's manufacture			
CONTENTS OF THE DECLARATION	Indication of product processing			
DECLARATION	Information about the in-use conditions			
	Life cycle assessment results			
	Testing results and verifications			
The PCR review was conducted	d hv	UL Environment		
The Folk Feview was conducted		PCR Review Panel		
		epd@ul.com		
This declaration was independently verified in accordance with ISO 14025 by Underwriters Laboratories ☐ INTERNAL ☐ EXTERNAL		Cooper McCollum		
		Cooper McCollum, UL Environment		
This life cycle assessment was independently verified in accordance with ISO 14044 and the reference PCR by:		Spormed Sporie		
	,	Thomas P. Gloria, Industrial Ecology Consultants		



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Product Description

Product Type	Color Laser Printer
Printer Model	CX635adwe
Maximum Print Speed	42 pages per minute
Intended use	primarily office
Range of applications	print images or text in mono or color onto paper or paper-like media
Product Lifetime	5 years
Introduction Date	4/25/2023
Product Specifications	http://www.lexmark.com/en_US/products/series/printer-and-multifunction/finder.shtml
Functional Unit	The functional unit has been defined as a 1,000 page simplex job in accordance with the Energy Star Typical Energy Consumption test procedure and the reference Product Category Rule (PCR).
Scope of Validity / Applicability	The EPD is representative for the printer model CX635adwe sold as a stand-alone unit. This EPD and the reference PCR are applicable for printer sale and use in the North American market. Lexmark cannot guarantee that comparisons with EPDs of competitive products will be valid.
Product Characterization	Increase productivity with optimized performance. Print at up to 42 pages per minute* (letter) and capture information quickly with scan speeds of up to 52 images per minute (letter) for onesided scanning, and up to 104 images per minute (letter) for two-sided scanning. The printer product delivered to the customer consists of the printer, a power cord, printed setup instructions, a CD/DVD that includes the User Guide and Printer Drivers and an initial set of product supplies. The printer is delivered in packaging that can be recycled locally and is not needed for product operation. Product supplies include toner cartridges, imaging kits and the fusing mechanism. The power supply is internal to the product and the imaging kit and fusing mechanism are installed at the factory. Only the toner cartridges must be installed by the customer. The printer can be setup by the customer without outside assistance.



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Technical Data

Product Specifications	Lexmark CX635adwe
Printing	
Display	Lexmark e-Task 7-inch (17.8 cm) color touch screen
Print Speed	Up to: Black: 42 ppm 1 (Letter) / Color: 42 ppm 1 (Letter)
Time to First Page	As fast as: Black: 6.3 seconds / Color: 6.3 seconds
Print Resolution	Black: 1200 x 1200 dpi, 4800 Color Quality / Color: 4800 Color Quality, 1200 x 1200 dpi
Memory	Standard: 2048 MB / Maximum: 2048 MB
Hard Disk	Intelligent Storage Drive available; Magnetic Hard Disk available
Recommended Monthly Page Volume	1,500 - 10,000 pages ²
Maximum Monthly Duty Cycle	Up to: 125,000 pages per month ³
Copying	
Copy Speed	Up to: Black: 42 cpm (Letter) / Color: 42 cpm (Letter)
Time to First Copy	As fast as: Black: 6.674 seconds / Color: 6.579 seconds
Scanning	
ADF Scan	DADF (single pass Duplex)
A4/Ltr Duplex Scan Speed	Up to: Black: 98 / 104 sides per minute / Color: 80 / 84 sides per minute
A4/Ltr Simplex Scan Speed	Up to: Black: 49 / 52 sides per minute / Color: 40 / 42 sides per minute
ADF Paper Input Capacity	Up to: 100 pages 20 lb or 75 gsm bond
Faxing	
Modem Speed	ITU T.30, V.34 Holf-Duplex, 33.6 Kbps
Supplies 4	
Laser Cartridge Yields	up to: 20,000 5-page Black Cartridge / up to: 11,700 5-page Color (CMY) Cartridges
Cartridge(s) Shipping with Product	3,000 5-page Black Return Program Toner Cartridge 5, 2,000 5-page Color (CMY) Return Program Toner Cartridges 5
Paper Handling	
Included Paper Handling	200-Sheet Output Bin, Single sheet multipurpose feeder, 250-Sheet Tray
Optional Paper Handling	650-Sheet Duo Tray, 550-Sheet Tray
Paper Input Capacity	Up to: Standard: 251 pages 20 lb or 75 gsm bond / Maximum: 2001 pages 20 lb or 75 gsm bond
Paper Output Capacity	Up to: Standard: 200 pages 20 lb or 75 gsm bond / Maximum: 200 pages 20 lb or 75 gsm bond
Media Types Supported	Vinyl Labels, Paper Labels, Card Stock, Plain Paper, Envelopes, Refer to the Paper & Specialty Media Guide
Media Sizes Supported	A6, Oficio, 73/4 Envelope, 9 Envelope, JIS-B5, A4, Legal, A5, Hagaki Card, Letter, B5 Envelope, Statement, C5 Envelope, Executive, Universal, DL Envelope, Folio, 10 Envelope
General Information 6	
Standard Ports	Gigabit Ethernet (10/100/1000), MarkNet N8370 802.11 a/b/g/n/ac, Front USB 2.0 Specification Hi-Speed Certified port (Type A), Rear USE 2.0 Specification Hi-Speed Certified Port (Type A), USB 2.0 Specification Hi-Speed Certified (Type B)
Noise Level	Operating: 53 dBA (Print) / 52 dBA (Copy) / 44 dBA (Scan)
Specified Operating Environment	Altitude: 0 - 2900 Meters (9,500 Feet) / Humidity: 15 to 80% Relative Humidity / Temperature: 10 to 32.2°C (50 to 90°F)
Limited Warranty	See Statement of Limited Warranty: 1-Year Onsite Service, Next Business Day
Size / Weight	H x W x D: 19.3 x 18.9 x 18.7 in. / 59.5 ib.
ENERGY STAR Typical Electricity Consumption	TEC: 0.57 kilowatt-hours per week

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1 Print and copy speeds measured in accordance with ISO/IEC 24734 and ISO/IEC 24735 expectively (ESAT). For more information see: www.leximark.com/ISOspeeds.

2 Recommended Monthly Page Volume* is a range of pages that helps customers evaluate Leximark's product offerings based on the average number of pages customers plan to print on the device each month. Leximark recommends that the number of pages per month be within the stated range for optimum device performance, based on factors including: supplies replacement intervals, pager loading intervals, speed, and typical customer usage. 3 "Maximum Whit) Duty Cycle" is defined as the maximum number of pages and device could deliver in a month using a multishift operation. This metric provides a comparison of robustness in relation to other Leximark printers and MFPs. 4 Product functions only with replacement cartridges designed for use in a specific geographical region. See www.leximark.com/regions for more details. 3 Average continuous black or continuous composite CMY declared cartridge yield up to this number of standard pages in accordance with ISO/IEC 19798. 6 Printers are sold subject to certain license/agreement conditions. See www.leximark.com/printerlicense for details.

This is a Class A device according to international electromagnetic emissions standards (i.e. FCC Rules, EN 55022/EN 55032, etc.). Class A products are intended for use in non-residential/non domestic environments. Use of a Class A product in residential/domestic environments may cause interference to radio communications and require corrective measures.

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This product includes software developed by the OpenSSL Project for use in the Open SSL Toolkit (http://www.openssl.org/).





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System Boundary

The study considers all phases of the life cycle, as shown below.

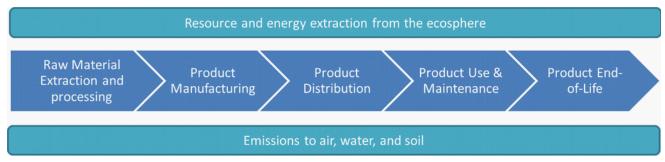


Figure 1: System Boundaries

Declaration of Basic Materials

The printer consist of mechanical, electromechanical, and electronic components. Its material composition can be described using the basic material fractions given below. Please note that the category 'Electronics' also includes all wiring.

Material	Mass (kg)
Plastics (recyclable)	8.98
Plastics (non-recyclable)	1.52
Ferrous Metals	12.7
Aluminum	0.296
Copper	0
Glass	0.9
Electronics	1.76
Other Materials	0.3

Table 1: Basic Material Declaration

Product Supply Chain

The printer is manufactured and assembled in Southeast China. The cartridges for the North American market are manufactured and assembled in Juarez, Mexico.



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Life Cycle Assessment Results

The following sections describe the printer's potential environmental impacts over the full printer life cycle. These represent the typical impacts for an average system sold in the North American market. All impacts are presented per functional unit of printing 1,000 images of the reference standard.

Manufacturing Material and Resources Inventory

Table 2 displays the use of material resources (kg) and of non-renewable as well as renewable primary energy demand necessary for printer manufacturing, but excludes other life cycle stages of the printer (cradle-to-gate). Likewise, material and energy consumption associated with printer packaging, cartridges, and paper is excluded here.

Use of Material Resources [kg]			
Non-Renewable	1.22E003		
Renewable (excl. water)	1.96E003		
Water	1.55E005		
Use of Non-Renewable Prima	ry Energy [MJ]		
Crude Oil	467		
Hard Coal	1.25E003		
Lignite	44.5		
Natural Gas	928		
Uranium	171		
Use of Renewable Primary Energy [MJ]			
Biomass	1.78E-005		
Geothermal	6.37		
Solar	205		
Wind	97.9		
Hydropower	118		

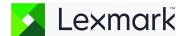
Table 2: Use of Material and Energy Resources for Printer Manufacturing (Cradle-to-Gate)

Energy Consumption During Utilization

Based on the EnergyStar Typical Energy Consumption (TEC) test methodology, the printer is expected to have the following power consumption for an assumed average job load.

	Per 1,000 page	Per product lifetime
Energy Consumption During Utilization [kWh]	0.132	148

Table 3: At-wall power consumption during utilization



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Life Cycle Impact Assessment

The following provides an overview of the potential printer life cycle impacts with emissions classified and characterized to standard environmental impact metrics using the ReCiPe 2016 Hierarchist (H) midpoint characterization factors (v1.1).

Note that the mineral resource depletion results do not include any contributions from the paper life cycle as the AF&PA report does not allow for the conversion to ReCiPe 2016.

Ecotoxicity and human health are not included in this study, as per the PCR, due to their respective uncertainties.

LCIA results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins or risks.

	per 1000 pages	per 1000 pages	per printer	per printer
	including paper	excluding paper	lifetime	lifetime
			including paper	excluding paper
G lobal Warming Potential [kg CO2 eq.]	9.85E00	1.43E00	8.78E03	1.61E03
Ozone Depletion Potential [kg CFC-11 eq.]	5.75E-07	3.77E-07	4.23E-04	4.23E-04
Acidification Potential [kg SO2 eq.]	8.88E-03	3.93E-03	4.41E00	4.41E00
Eutrophication Potential [kg P eq.]	1.93E-05	1.07E-05	1.20E-02	1.20E-02
Fossil Fuel Depletion Potential [kg oil eq.]	1.30E00	6.17E-01	6.93E02	6.93E02
Mineral Resource Depletion Potential [kg Cu eq.]	2.72E-02	1.41E-02	1.58E01	1.58E01

Table 3: Summary of Life Cycle Impact Assessment Results



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Interpretation of Results

Dominance Analysis

Due to the 5 year lifetime and the number of pages printed per day as established by the Energy Star Typical Energy Consumption test procedure, the use phase heavily dominates the life cycle impacts. The below tables and charts display the results of the dominance analysis for each impact category addressed in Table 3.

Global Warming Potential

	per 1000 pages	per 1000 pages	per printer lifetime	per printer lifetime
	including paper	excluding paper	including paper	excluding paper
Printer	1.76E-01	1.76E-01	1.98E+02	1.98E+02
Lexmark use phase <lc></lc>	7.64E+00	1.26E+00	8.58E+03	1.41E+03
Lexmark EoL phase <lc></lc>	1.81E-03	1.81E-03	2.03E+00	2.03E+00

Table 4: Fossil GWP100 dominance analysis [kg CO2 equiv]

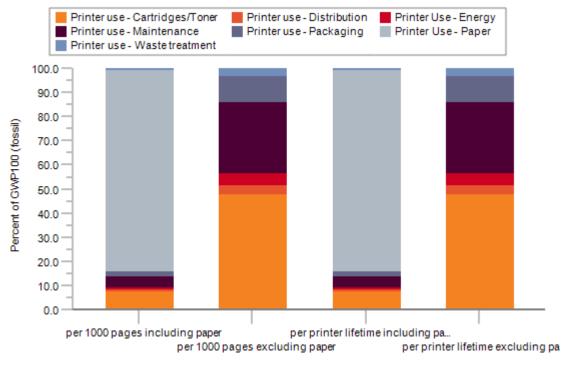


Figure 1: Fossil GWP100 dominance analysis of the use phase



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Ozone Depletion Potential

	per 1000 pages	per 1000 pages	per printer lifetime	per printer lifetime
	including paper	excluding paper	including paper	excluding paper
Printer	3.48E-08	3.48E-08	3.91E-05	3.91E-05
Lexmark use phase <lc></lc>	3.42E-07	3.42E-07	3.84E-04	3.84E-04
Lexmark EoL phase <lc></lc>	1.76E-10	1.76E-10	1.98E-07	1.98E-07

Table 5: ODP dominance analysis [kg CFC-11 equiv]

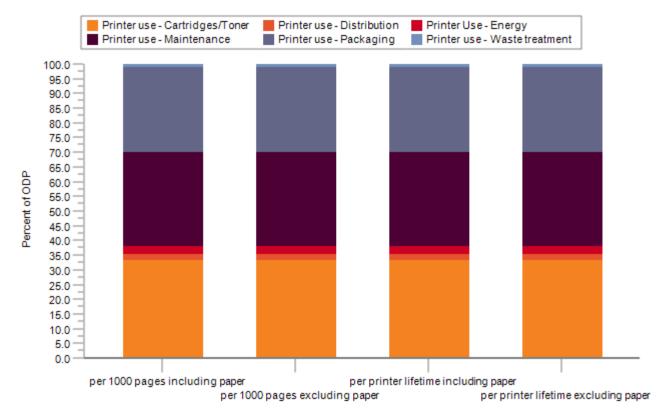


Figure 2: ODP dominance analysis of the use phase



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Acidification Potential

	per 1000 pages including paper	per 1000 pages excluding paper	per printer lifetime including paper	per printer lifetime excluding paper
Printer	9.53E-04	9.53E-04	1.07E+00	1.07E+00
Lexmark use phase <lc></lc>	2.97E-03	2.97E-03	3.34E+00	3.34E+00
Lexmark EoL phase <lc></lc>	4.42E-06	4.42E-06	4.96E-03	4.96E-03

Table 6: AP dominance analysis [kg SO₂ equiv]

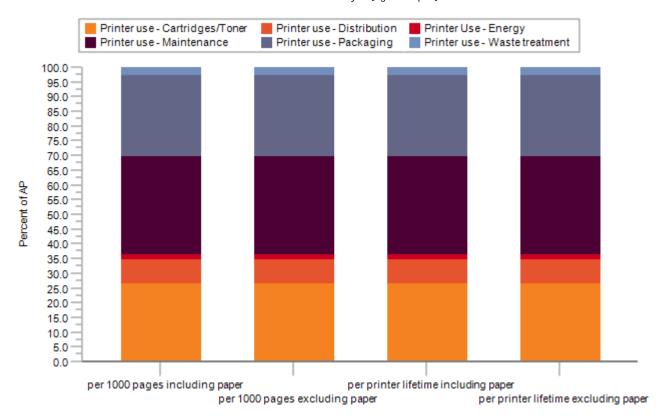


Figure 3: AP dominance analysis of the use phase



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Eutrophication Potential

	per 1000 pages including paper	per 1000 pages excluding paper	per printer lifetime including paper	per printer lifetime excluding paper
Printer	8.06E-07	8.06E-07	9.05E-04	9.05E-04
Lexmark use phase <lc></lc>	9.88E-06	9.88E-06	1.11E-02	1.11E-02
Lexmark EoL phase <lc></lc>	7.65E-09	7.65E-09	8.59E-06	8.59E-06

Table 8: EP dominance analysis [kg P equiv]

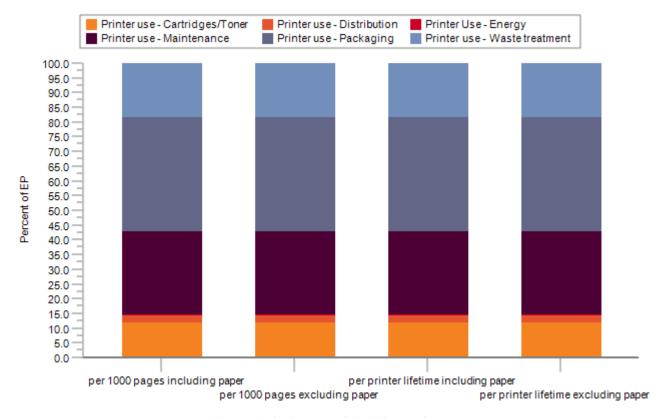


Figure 4: EP dominance analysis of the use phase



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Fossil Fuel Depletion Potential

	per 1000 pages including paper	per 1000 pages excluding paper	per printer lifetime including paper	per printer lifetime excluding paper
Printer	5.81E-02	5.81E-02	6.53E+01	6.53E+01
Lexmark use phase <lc></lc>	5.58E-01	5.58E-01	6.27E+02	6.27E+02
Lexmark EoL phase <lc></lc>	6.09E-04	6.09E-04	6.84E-01	6.84E-01

Table 9: Fossil fuel depletion dominance analysis [kg oil equiv]

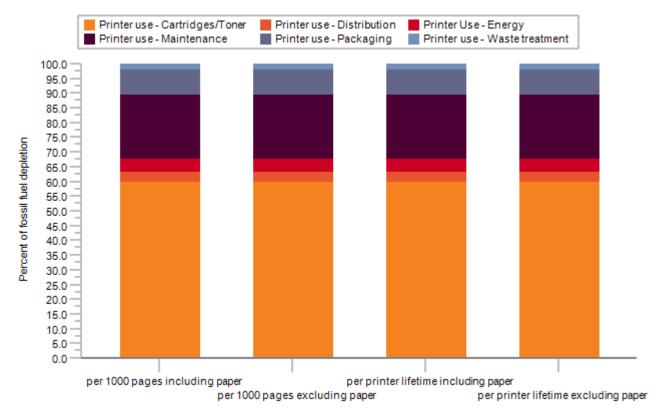


Figure 5: Fossil resource depletion dominance analysis of the use phase



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Mineral Resource Depletion Potential

	per 1000 pages including paper	per 1000 pages excluding paper	per printer lifetime including paper	per printer lifetime excluding paper
Printer	7.30E-03	7.30E-03	8.20E+00	8.20E+00
Lexmark use phase <lc></lc>	6.78E-03	6.78E-03	7.62E+00	7.62E+00
Lexmark EoL phase <lc></lc>	1.17E-05	1.17E-05	1.31E-02	1.31E-02

Table 10: Mineral resource depletion dominance analysis [MJ surplus]

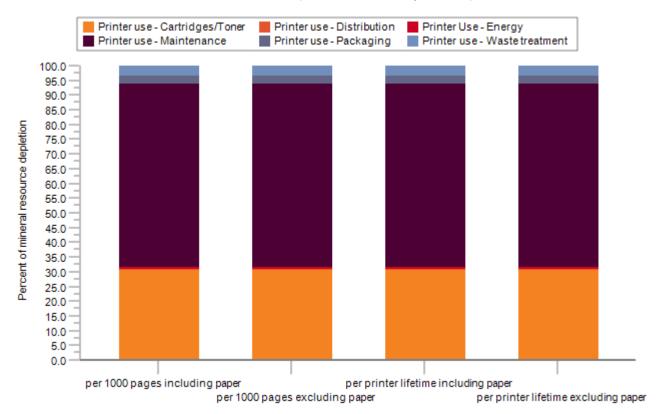


Figure 6: Mineral resource depletion dominance analysis of the use phase



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Primary Energy Demand from Renewable and Non-renewable Resources

	per 1000 pages including paper	per 1000 pages excluding paper	per printer lifetime including paper	per printer lifetime excluding paper
Printer	2.93E+00	2.93E+00	3.29E+03	3.29E+03
Lexmark use phase <lc></lc>	7.20E+01	2.56E+01	8.09E+04	2.88E+04
Lexmark EoL phase <lc></lc>	2.78E-02	2.78E-02	3.12E+01	3.12E+01

Table 11: PED dominance analysis [MJ]

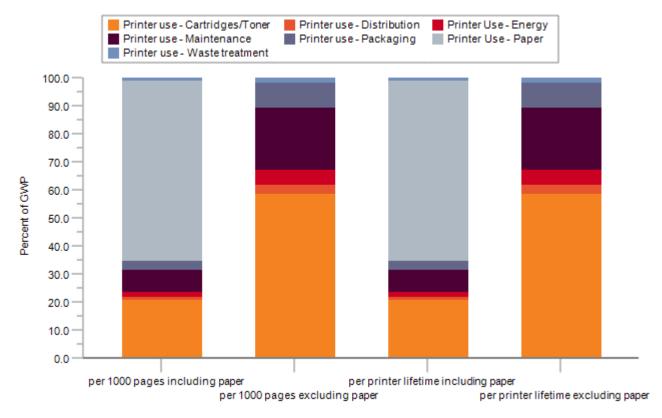


Figure 7: PED dominance analysis of the use phase



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Assumptions and Estimations

Assumptions and estimations follow the governing PCR on printing equipment. Full details are documented in the EPD's background report, which was provided for verification purposes alongside the EPD. The LCA results represent the specific printer model as sold in the North American market.

In line with the PCR, the model assumes a printer lifetime of five (5) years. The printer is modeled to print an average of 864 pages per day based on a maximum print speed of 42 images per minute. The printer further possesses an automatic mechanic duplexing feature.

Power consumption figures are based on Energy Star testing of the printer using the average job load described above. Consumables consumption is based on the market-average yield across all available cartridge capacities. In addition, market-average use of remanufactured cartridges is taken into account, as applicable.

Transportation distances to the end consumer are based on their points of origin and the population-weighted average distance to the 100 most populous cities in the continental US based on 2010 census data. The printer as well as replacement fuser kits and waste toner bottles are manufactured in China and shipped to the point of use from the distribution center near Memphis, TN, while the cartridges and the imaging unit are shipped from Ciudad Juarez, MX.

The LCI data for office paper is adopted from the uncoated, free sheet paper inventory developed by the American Forest & Paper Association (AF&PA). This paper dataset assumes that average office paper contains 4% recycled content. The mass of consumed paper is based on the US letter format and a surface weight of 75 g/m². The AF&PA data includes paper production, transportation, and End-of-Life treatment (72% recycling, 23% landfill, 5% incineration).

The End-of-Life treatment for the printer is based on the assumption that 66.7 % of the printers are returned to Lexmark for recycling, while the remainder is disposed of through local waste streams, where the metal fractions are assumed to be recycled and the remainder landfilled. The EoL cartridges are assumed to go to remanufacturing, recycling, and landfill in equal shares.

In accordance with the cut-off methodology prescribed by the governing PCR, materials sent to End-of-Life recycling are considered to cross the system boundary without any further transformation. Only the impacts associated with waste transportation and disposal are included in the results.

Description of Data and Period Under Consideration

All primary data is based on technical documentation and sales data accessed in 2023. All background data is taken from the GaBi 2023-10.7.0.183 Databases. No primary data is collected from the Original Equipment Manufacturer's manufacturing plant.



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Data Quality

Manufacturing data of printers and consumables is based on a combination of Bills of Material and teardown analyses and is considered to be of overall high quality with low uncertainty. Distribution from printer manufacturing to the end consumer is representative of logistical data from Lexmark and best estimates of US average shipping distances, and is of moderate quality and high uncertainty.

Printer power consumption represents measured power consumed during printer operation in accordance with the use scenario outlined in the reference PCR and is of high quality and moderate uncertainty; actual print loads may differ. Toner cartridge use is based on expected yields based on the ISO test standards for cartridge use, and is of high quality and low uncertainty. Replacement rate for consumable parts is based on part design specifications, and is of high quality and moderate uncertainty.

The disposition of the printer and consumables at End-of-Life is based on best-available information by the respective experts at Lexmark. This data is of average quality and moderate uncertainty.

Background Data

All background datasets relevant to production, power generation, transportation, and material disposal were taken from the GaBi 2023-10.7.0.183 Databases.

The data used for office paper is based on the data developed for the American Forest & Paper Association (AF&PA) and is representative for average North American office paper production in 2010.

The additional use of third-party background data from industry associations (e.g., worldsteel) is documented in the background report. They represent the latest LCI data as available in the GaBi 2023-10.7.0.183 Databases.

Allocation and Methodological Principles

No significant allocations have been considered for the production of the printer. Allocation of production or use impacts across the various functions of a multi-function system is not included (i.e., allocation of production impacts to the provision of scanning services) and the impacts from all life cycle stages are considered within the system boundaries for the printing system.

Treatment of recycled or resold material is not considered in the body of the EPD, in accordance with the cut-off methodology required by the governing PCR.

A description of all of the methodological decisions made in modeling the life cycle impacts of office paper, including descriptions of the approach to modeling carbon sequestration and paper recycling, are described in the American Forestry & Paper Association's LCA report on printing and writing papers.



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Additional Environmental Information

As required by the governing PCR, the assessment of human toxicity and ecotoxicity shall be included in this additional information section. The following metrics, which are based on the scenario 'per printer lifetime including paper' can help identify toxicity hot spots, but decision-making should also consider an exposure assessment.

	USEtox - Ecotoxicity [CTUe]	USEtox - Human toxicity (cancer) [CTUh]	USEtox - Human toxicity (non- cancer) [CTUh]
Printer use - Cartridges/Toner	2.16E00	5.11E-08	3.01E-09
Printer use - Distribution	2.06E-01	3.99E-10	8.19E-11
Printer Use - Energy	3.98E-02	5.83E-09	8.30E-11
Printer use - Maintenance	7.32E-01	9.88E-08	2.08E-09
Printer use - Packaging	2.76E-01	2.64E-08	2.23E-07
Printer use - Waste treatment	1.02E-01	2.31E-10	4.29E-11



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References and Standards

EPA (2013) ENERGY STAR Program Requirements for Imaging Equipment – Test Method (Rev. Jun-2013) https://www.energystar.gov/sites/default/files/FINAL%20Version%202.0%20Imaging%20Equipment%20Program%20Requirements%20%28Rev%20Oct-2014%29 0.pdf

ISO (2006a) ISO 14025: Environmental labels and declarations — Type III environmental declarations — Principles and procedures. International Organization for Standardization. Geneva.

ISO (2006b) ISO 14040: Environmental management - Life cycle assessment — Principles and framework. International Organization for Standardization. Geneva.

ISO (2006c) ISO 14044: Environmental management - Life cycle assessment — Requirements and guidelines. International Organization for Standardization. Geneva.

NCASI (2010) Life Cycle Assessment of North American Printing and Writing Paper Products – Final Report. Prepared for the American Forest and Paper Association (AF&PA) and the Forest Products Association of Canada (FPAC) by the National Council for Air and Stream Improvement, Inc. Research Triangle Park, NC

thinkstep (2018) GaBi ts Product Sustainability Software. thinkstep AG, Leinfelden-Echterdingen. http://www.gabi-software.com

ReCiPe (2016) ReciPemethodology for Life Cycle Impact Assessment, version 1.1. Available at www.lcia-recipe.net

ULE (2018) Product Category Rules for preparing an environmental product declaration (EPD) for printers and multi-function printing units (v2.0). UL Environment. Washington, DC.



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LCA/EPD Verifier:

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Dr. Gloria is a certified Life Cycle Professional (LCACP) through the American Center for Life Cycle Assessment.



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According to ISO 14025

EU REACH (EC1907/2006) Substances of Very High Concern Disclosure



As a producer and supplier of articles Lexmark International, Inc. (Lexmark) has an obligation under Article 33 of the REACH Regulation (EC 1907/2006) to communicate information on Substances of Very High Concern (SVHC) present in a concentration greater than 0.1% weight by weight of that article.

A complete list of the candidate list of Substances of Very High Concern is found on the European Chemicals Agency web site: https://echa.europa.eu/candidate-list-table

Company:

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Lexmark declares that the products listed below are free of substances listed on the Candidate List of Substances of Very High Concern in a concentration above 0.1% weight by weight of that article as of the date of this disclosure except as listed below. Any substances listed below may be contained in articles above the threshold level. None are expected to be released from the component parts identified or to result in exposure during normal and expected use of Lexmark Imaging Equipment.

Scope of Disclosure:

All Printing and Imaging Equipment under the Lexmark Brand, including options and service parts.

Note: Cartridge and Imaging Unit supplies do not contain any SVHC substances.

Substance Name	EC	CAS	Endocrine	Use Cases
	Number	Number	Disruptor?	
1,2-dimethoxyethane	203-794-9	110-/1-4	No	Coin cell battery electrolyte. Battery found on main printed circuit board
Lead	231-100-4	7439-92-1	No	Found in some high temperature solder, some machining steels (shafts/roller), some Brass parts
2-(2H-benzotriazol-2-yl)-4,6- ditertpentylphenol (UV-328)	247-384-8	25973-55-1	No	found in the Display (Operator Panel)
Lead monoxide (lead oxide)	215-267-0	1317-36-8	No	leaded glass used in circuit boards, capacitors and ceramic heaters
Diboron trioxide	215-125-8	1303-86-2	No	found in ceramic heaters
6,6'-di-tert-butyl-2,2'-	204-327-1	119-47-1	No	Paper pick roll
methylenedi-p-cresol				

Note: Previous declarations included 3 substances in a printhead adhesive. Although present in the adhesive formulation, these substances react upon curing and are present only in residual levels below 1000 ppm in the final product.

Lexmark includes requirements for the disclosure of substances on the Candidate List of Substances of Very High Concern in agreements with our suppliers, per the Lexmark Environmental Product Specification.

The statements in this disclosure are declared to be true and accurate to the knowledge of Lexmark as of the date of this disclosure. This disclosure is subject to change based on Lexmark receiving updated information from suppliers, changes to the product or the addition of new substances on the Candidate List of Substances of Very High Concern.

Christina Cullins

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Date of Disclosure: July 7, 2022